Powdered Integral Color
FOR TECHNICAL ASSISTANCE PLEASE CALL 800-483-9628

The colors on this chart are approximate laboratory samples of troweled concrete made from a 6-sack mix, using Type II Gray Portland Cement (see base color sample), Silica Sand, and water to achieve a 4 inch slump. Different colors in cement, as well as some sands and water content will result in different colors.

**Base color sample**
The colors on this chart approximate laboratory samples of troweled concrete made from a 6-sack mix, using Type II Gray Portland Cement (see base color sample), Silica Sand, and water to achieve a 4 inch slump. Different colors in cement, as well as some sands and water content will result in different colors.

Premium pricing applies to green powdered integral colors.

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**Available in custom packaging up to 50 lbs per bag. Please note that custom packaging does NOT include an inner plastic bag. Available in custom packaging up to 50 lbs per bag. Please note that custom packaging does NOT include an inner plastic bag.
MIX DESIGN
The concrete should be designed to meet the strength and finishing requirements of the project with a minimum cement content of 6 sacks of cement per cubic yard and a maximum slump of 4 inches. Use clean aggregates with low soluble salt content. Weigh all aggregates and cement accurately for each batch. Add BRICKFORM Powdered Color early in the mix, prior to the pre-wet aggregates, cement and final water. For batch-to-batch consistency, color should be added at the same time in each batch. Additional water to facilitate pouring should be kept to a minimum. Do not use reactive aggregates or Calcium Chloride or any admixture containing Calcium Chloride. BRICKFORM Powdered Color is compatible with plasticizers and air-entraining products designed for coloring concrete.

FINISHING TECHNIQUES
Initial floating should be discontinued as soon as the surface becomes wet. Floating may be resumed after the surface water disappears. The final finish such as a broomed, or imprinted surface may be completed after floating. Maintain consistent finishing techniques and avoid hard-troweling for the most uniform color results. Over-troweling will discolor the concrete. Additional water should not be applied to the concrete surface during finishing.

CURING
Do not attempt to cover, fog, or otherwise cure the concrete for a minimum of 24 hours. After 24 hours, use a clear, non-yellowing, breathable, UV-stable, acrylic curing compound. In areas with high heat and low humidity, a non-staining evaporation controller and/or sealers may be applied sooner. If conditions are cool or if the sub-grade or concrete is overly wet, efflorescence may appear. Remove the white powder before sealing by using BRICKFORM Efflorescence Remover.

WARRANTY
This product is not intended for public use and is intended for use by licensed contractors and installers, experienced and trained in the use of these products. It is warranted to be of uniform quality, within manufacturing tolerances. The manufacturer has no control over the use of this product, therefore; no warranty, expressed or implied, is or can be made either as to the affects or results of such use. In any case, the manufacturer's obligations shall be limited to refunding the purchase price or replacing material proven to be defective. The end user shall be responsible for determining product’s suitability and assumes all risks and liability.

For more complete information, please get a copy of The BRICKFORM Powdered Color Technical Information Sheet.